

DECLARATION OF PERFORMANCE

(According to regulation EU No

305/2011) No. Plate S275J2

Plate S275J2 / 1.0145 according EN 10025-2

To be used in-welded, bolted and riveted structures

Tomrods Limited

Hambleton Steel Works, York Road,

Thirsk, YO7 3BT.

Tel: +44 (0)1845 528200

Website: www.tomrods.co.uk

View DoP: www.tomrods.co.uk/standards/downloads

CE Marking Notified Body (No. 2773)

Steel Construction Certification Scheme

4 Whitehall Court, Westminster

London, SW1A 2ES

Tel: 020 7839 8566

Website: www.steelconstruction.org

System of assessment and verification of constancy of performance of the product:

System 2+

Steel Construction Certificate Scheme has performed (i) initial inspection of the manufacturing plant and factory product control and (ii) continuous surveillance, assessment and evaluation of factory production control and issued Factory Production Control certificate 2773-CPR-0141.



John Thompson
Managing Director
Tomrods Limited

Date:
4th May 2014

Essential Characteristic	Performance		Harmonised Technical Specification	
Tolerance on dimensions and shape	Thickness		EN 10029	
	Flatness		EN 10029	
Yield strength (transverse)	Nominal thickness (mm)		Values Min (MPa)	
	>	<=		
	-	16	275	
	16	40	265	
	40	63	255	
	63	80	245	
	80	100	235	
Tensile strength (transverse)	Nominal thickness (mm)		Values Min (MPa)	
	>	<=	min	max
	5	100	410	560
	100	150	400	540
	Elongation (transverse)	Nominal thickness (mm)		Values Min (% , 5.65√so)
>		<=		
5		40	21	
40		63	20	
63		100	19	
100		150	19	
Impact strength (longitudinal)	JR		27J @ + 20°C	
	J0		27J @ 0°C	
	J2		27J @ -20°C	
Weldability CEV	Nominal thickness (mm)		Values Max (%)	
	>	<=		
	-	40	0.40	
	40	150	0.42	
Durability	Nominal thickness (mm)		Values Max (%)	
	-	150	C:	0,18
			Mn:	1,50
			P:	0,025
			S:	0,025
			Cu:	0,55

EN10025-1 2004



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EN 10025-1 - 2004
Plate S275J2 / 1.0145

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Tolerances on dimensions : Plate EN10029

Elongation:
Tensile Strength:
Yield Strength: EN10025-2
Impact Strength:
Weldability:
Durability:
Dangerous Substances: No Performance Determined